





Exact™ Heat Transfer Oils

Food Grade Heat Transfer Oils

About Exact™ Heat Transfer Oils

Exact™ Heat Transfer Oils are premium quality lubricants using severely hydro-treated food grade oils and the highest quality additives. Exact™ Heat Transfer Oils are engineered under these strict constraints to offer prolonged service life under severe operating conditions. Exact™ Heat Transfer Oils meet FDA Regulations 21 CFR 178.3570 and international food standards. Exact™ Heat Transfer Oils are NSF H1 and HT1 registered, as well as Canadian Food Inspection Agency approved.

Applications

Exact™ Heat Transfer Oils are best suited for:

- Food processing areas including central cooking facilities, edible oil deodorizing and deepfrying oil
- Heat transfer systems and drying systems in food, beverage and pharmaceuticals
- General purpose lubrication
- Heating baths requiring non-toxic qualities to ensure worker's health

Available Packaging

These products are available in pails (19L/5 US Gal), drums (208L/55 US Gal), and bulk (1250L/330 US Gal) containers.

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the exact advantage www.exactspecialty.com

Exact™ Heat Transfer Oils

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Performance Benefits

Exact™ Heat Transfer Oils provide the following benefits:

- Odourless and non-toxic
- Elastomer and seal material compatibility
- Resists oxidative breakdown to provide sludge-free systems, extended fluid life, and decreased downtime
- Provide a safeguard against rust and corrosion in most environments
- Protects your equipment and metal parts with anti-wear technology for use in tough operating conditions
- Low carbon build-up on parts
- Formulated to operate in wet or dry food processing environments
- Thermally stable fluid providing efficiency for extend periods
- Low evaporation rate

Technically Speaking

Heat Transfer Oils				
ISO Viscosity Grade	38	100		
NSF Registration Number	136874	139795		
Viscosity, cSt @ 40°C	38.0	100.0		
Viscosity, cSt @ 100°C	6.0	11.0		
Viscosity, SUS @ 100°F	180	475.0		
Viscosity, SUS @ 210°F	45.0	63.0		
Viscosity Index	100	93.8		
Flash Point, °C (COC)	> 200.0	> 200.0		
Flash Point, °F (COC)	> 392.0	> 392.0		
Pour Point, °C/°F	-18/0	-18/0		
Rust, Dist. Water	Pass	Pass		
Specific Gravity, g/ml	0.850	0.870		
Density, Ibs./US Gal	7.093	7.260		

These are typical figures and do not constitute a specification.

Handling and Safety Information

For information on the safe handling and use of this product, refer to its **Material Safety Data Sheet** (MSDS), obtainable from **www.exactspecialty.com**

Exact[™] Heat Transfer Oils - Material Safety Data Sheet (MSDS)

SECTION 1: Product Information and Company Identification

Common Namo	Exact™ Heat Transfer Oils
Common Name	
Product Code	E2505, E2506
Material Use	Food Grade Heat Transfer Oils
Manufacturer	Commonwealth Oil Corporation
	2080 Ferriss Rd. N., Harrow ON.
	NOR 1GO
In Case of Emergency	CANUTEC (613) 996-6666, collect 24 hours

SECTION 2: Composition and Information on Ingredients

Component	CAS Registry #	OSHA PEL	ACGIH TVL	Concentration, %
			SHA regulations in the	e United States, the
WHMIS in Canada and NOM-018-STPS-2000 in Mexico				

See SECTION 8 for Exposure Limits and SECTION 11 for Toxicological Data

SECTION 3: Hazards Information

Chemical Family	 Petroleum Hydrocarbon
Physical State	Liquid
Emergency Overview	 No specific hazard
	Use with care
	 Follow good industrial hygiene practices
Routes of Entry	 Dermal and eye contact, inhalation, ingestion
Potential Acute and Chronic Health Effects	 None known. No carcinogenic, mutagenic or teratogenic effects known.
Medical Conditions Aggravated By Overexposure	 Repeated or prolonged exposure is not known to aggravate medical conditions.
Overexposure Signs and Symptoms	Not available

See SECTION 11 for Toxicological Data

SECTION 4: First Aid Measures

Eye Contact	 Check for and remove any contact lenses. In case of contact, immediately flush eyes with plenty of water for at least 30 minutes. Cold water may be used. Get medical attention should irritation occurs.
Skin Contact Inhalation	 Remove any contaminated clothing. Wash with soap and water. Get medical attention should irritation occurs. If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Ingestion Note to Physician	 Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious patient. Should large amounts be swallowed, call a physician immediately. Not available

Exact[™] Heat Transfer Oils - Material Safety Data Sheet (MSDS) SECTION 5: Fire Fighting Measures

SECTION 5: Fire Fighting Measures	
Flammability	 Low hazard - combustible or burns at temperatures above flash point
Auto-Ignition Temperature	= 354°C (670°F)
Flash Point (COC)	> 200°C (> 392°F)
Flammable Limits	Not established
Hazardous Combustion Products	 Products are smoke, carbon monoxide and
That are as compastion in each	carbon dioxide
Fire Hazard in Presence of Various Substances	 Flammable in presence of open flames, spark, static discharge and at or above flash point
Explosion Hazard in Presence of Various Substances	Risk in Presence of Mechanical Impact: Not available
Substances	
	Risk in Presence of Static Discharge: Not available
Fire Fighting Media and Instructions	 Small Fire: Use dry chemical powder
The righting Media and instructions	 Large Fire: Use water spray, fog, or foam. Do
	not use water jet.
Protective Clothing (Fire)	 Fire fighters should wear positive pressure
Trocective electring (Fire)	self-contained breathing apparatus (SCBA) and
	full turnout gear. Be sure to use MSHA/NIOSH
	approved respirator or equivalent
Special Remarks on Fire Hazards	 Container explosion may occur under fire
·	conditions or when heated. Cool closed
	containers exposed to fire
SECTION 6: Accidental Release Measures	
Small Spill and Leak	 Absorb with an inert material and put spilled
·	material into appropriate waste disposal
Large Spill and Leak	 Absorb with an inert material and put spilled
	material into appropriate waste disposal
	 Do not allow any potentially contaminated
	water, including rain water, runoff from fire
	fighting or spills, to enter any waterway, sewe
	or drain
	Equipment and SECTION 13 for Waste Disposal
SECTION 7: Handling and Storage	
Handling	Avoid breathing vapors or spray mists
	 Avoid contact with eyes, skin and clothing
	 Always wash your hands after handling
	Use with adequate ventilation
Storage	 Proper grounding procedures should be used
	as static charge may accumulate
	 Keep containers tightly closed
	Store in dry, cool, and ventilated areas
	Do not cut, weld, heat or pressurize empty

containers

ignition

Do not store near open flames or sources of

Exact[™] Heat Transfer Oils – Material Safety Data Sheet (MSDS) SECTION 8: Exposure Controls and Personal Protection

Personal Protection	
Eyes	Safety glasses or goggles
Body	 Lab coat or suitable protective clothing
Respiratory	 Not required under normal and intended usage conditions
Hands	 Chemical resistant or oil impervious gloves
Feet	Shoes (as required by work place)
Protection for Large Spills	Splash goggles, full suit, vapour respirator,
	boots, chemical resistant gloves
	Self Contained Breathing Apparatus (SCBA)
	should be used to avoid inhalation of product

Engineering Controls

- Good general ventilation should be sufficient to control airborne levels
- Local exhaust is recommended to control emissions at the source
- Mechanical ventilation should be used for confined areas
- Eyewash stations and safety showers should be proximal to the workstation

Exposure Limits

ACGIH TLV (US and Canada): 5 mg/m³

Oil Mist - Severely Refined

■ TLV-TWA: 5 mg/m³

Form: Mist

Consult your local authorities for your acceptable exposure limits

SECTION 9: Physical and Chemical Properties

Physical State	Liquid
Appearance and Colour	Clear, colourless solution
Odour	Mild Petroleum
pH	■ N/A
Flash Point (COC)	> 200°C (> 392°F)
Boiling/Condensation Point	Not Established
Pour Point	■ -18°C (0°F)
Freezing Point	Not Established
Specific Gravity	0.85 - 0.87 g/mL (Water = 1g/mL)
Density	7.093 - 7.260 lbs./US Gal
Vapor Pressure	< 1 mm Hg @ 20°C (68°F)
Vapor Density	> 1 (Air = 1)
% Volatility, by volume	Not available
Evaporation Rate	Negligible
VOC	■ N/A
Viscosity (cSt @ 40°C)	38, 100 (typical)
Solubility in Water	Not soluble

Exact™ Heat Transfer Oils - Material Safety Data Sheet (MSDS)

SECTION 10: Stability and Reactivity

Stability and Reactivity	Product is stable
Incompatibility with Various Substances	Reactive with strong oxidizing agents
Hazardous Decomposition Products	 Fumes, smoke, carbon monoxide and oxides of sulfur in case of incomplete combustion
Conditions of Instability	 Extended exposure to high temperatures can cause decomposition
Hazardous Polymerization	Will not occur

SECTION 11: Toxicological Information

Toxicity Data

Ingredient Name

Hydrotreated Distillate, Heavy Paraffin C20 -50 (CAS# 64742-54-7)

 Carcinogenicity: The IARC has concluded that severely hydro-treated mineral oils are not carcinogenic. This product meets the OSHA guidance for severe hydro-treating.

Hydrotreated Distillate, Light Paraffin C15 -30 (CAS# 64742-55-8)

Carcinogenicity: The IARC has concluded that severely hydro-treated mineral oils are not carcinogenic. This product meets the OSHA guidance for severe hydro-treating.

Target Organ (s): Administration of certain mineral hydrocarbon white oils in the diet to Fischer 344 rats at 1500 mg/kg/day for 90 days resulted in the formation of micro-granulomas in the liver. However this response was not observed in the studies conducted with other rat strains or dogs.

Microgranulomas like those observed in the Fischer 344 rats have not been found in humans.

SECTION 12: Ecological Information

BOD and COD	Not established
Biodegradability/OECD	Not established
Mobility	Not established
Products of Degradation	Not established
Products of Biodegradation	Not established
Special Remarks on the Products of	Not established
Biodegradation	

SECTION 13: Disposal Considerations

- Wastes should be disposed of in accordance to local, federal and state environmental control regulations
- Incinerate waste materials whenever possible.

Exact™ Heat Transfer Oils - Material Safety Data Sheet (MSDS)

SECTION 14: Transport Information

Regulatory Information	UN Number	Proper Shipping Name	Class	Packing Group	Label	Additional Information
United States (DOT)	Not regulated	-	-	-	-	-
Canada (TDG)	Not regulated	-	-	-	-	-
Mexico (NOM-004- SCT2-1994)	Not regulated	-	-	-	-	-
IMDG Code	Not regulated	-	-	-	-	-
IATADGR Class	Not regulated	-	-	-	-	-

NAERG (North American Emergency Response Guide): N/A

SECTION 15: Regulatory Information

United States: Federal Regulations

- TSCA 8(b) Inventory: All products are listed or exempt
- SARA 302/304/311/312 Extremely Hazardous Substances: No products found
- SARA 302/304 Emergency Planning and Notification: No products found
- SARA 302/304/311/312 Hazardous Chemicals: No products found
- SARA 311/312 MSDS Distribution Chemical Inventory Hazard Identification: No products found
- Clean Water Act (CWA) 307: No products found
- Clean Water Act (CWA) 311: No products found
- Clean Air Act (CAA) 112 Accidental Release Prevention: No products found
- Clean Air Act (CAA) 112 Regulated Flammable Substances: No products found
- Clean Air Act (CAA) 112 Regulated Toxic Substances: No products found

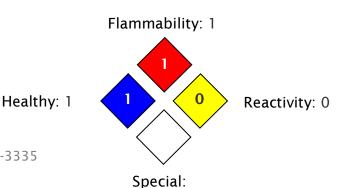
United States: State Regulations

California Prop. 65: No products found

Canada: WHMIS

- Not controlled under WHMIS (Canada)
- CEPA DSL: All products are listed or exempt
- "This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by the Controlled Products Regulations."

Mexico: Classification



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Exact™ Heat Transfer Oils - Material Safety Data Sheet (MSDS)

SECTION 16: Other Information

Label Requirements

- "Use with care"
- "Use as directed"

Hazardous Material Information System (USA) (HMIS):

Health	1
Fire Hazard	1
Reactivity	0
Personal Protection	В

National Fire Protection Association (USA) (NFPA):

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Note to Reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Authored By: Exact[™] Specialty Products Technical Services, (519) 738-3503